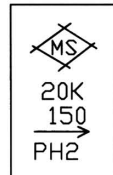


No.	DESCRIPTION	DATE	SIGN

Nominal Pressure	JIS 20K
Test Press. of Shell	5.1 MPa
Test Press. of Seat	3.74 MPa
Max. Working Temp.	425 °C
Apply Medium	Water Steam Oil
Design and Manufacture Standard	
Design and Manufacture Standard	JIS B2071, BS 1873
Inspection and Test Standard	JIS B2003
Face to Face Dimension	JIS B2002
Flange Dimension	JIS B2220

24	LANTRUN RING	A182-F6a	1	
21	STEM GUIDE	SS400	1	
20	HANDLE NUT	A 1035	1	
19	HANDWHEEL	A216-WCB	1	Impact Type
18	SLEEVE NUT	S35C	1	
17	SLEEVE	A439-D2	1	
16	BEARING	COMMERCIAL	2	
15	NUT	A194 2H	2	
14	EYE BOLT	A193 B7	2	
13	GLAND FLANGE	A216-WCB	1	
12	GLAND	A182-F6a	1	
11	PACKING	GRAPHITE	1s	T#2205+2250 Eq
10	BACK SEAT	A182-F6a	1	
9	BONNET	SCPH2	1	
8	GASKET	Graphite	1	Spiral Wound
7	BONNET BOLT	A193 B7		
6	BONNET NUT	A194 2H		
5	DISC NUT	A182-F6a	1	
4	STEM	A182-F6a	1	
3	DISC	A105	1	Stellite Faced
2	SEAT RING	A105	1	Stellite Faced
1	BODY	SCPH2	1	

Marking (EX)



Unit : mm

SIZE B (A)	d	L	JIS B2220 20K Flange						H	W	Weight (kg)	REMARK
			D	C	g	t	f	n-φh				
5B(125)	127	400	270	225	195	26	2	8-25	580	400	140	
6B(150)	152	444	305	260	230	28	2	12-25	660	450	190	
8B(200)	203	559	350	305	275	30	2	12-25	900	600	310	

PART NO.	PART NAME	MATERIAL	Q'TY	REMARK
CAST STEEL JIS 20K FLANGED MANUAL OPERATED GLOBE VALVE OUTSIDE SCREW STEM SIZE 125A-200A				
SCALE				
APPROVED BY	CHECKED BY	DRAWN BY	DRAWING No.	
F.Makimura	M.Toyama	H.Hasol	HCH010427	
MAY.16.2009	MAY.16.2009	MAY.16.2009		
MAKIMURA MFG CO LTD HIKONE SHIGA JAPAN				