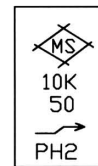


Unit : mm

SIZE(A)	d	L	JIS B2220 10K FLANGE						H	w	Weight (kg)	REMARK
			D	C	g	t	f	n- ϕ h				
50	51	203	155	120	96	16	2	4-19	330	200	25	
65	64	216	175	140	116	18	2	4-19	360	250	42	
80	76	241	185	150	126	18	2	8-19	390	280	46	
100	102	292	210	175	151	18	2	8-19	445	300	74	
125	127	356	250	210	182	20	2	8-23	480	350	111	
150	152	406	280	240	212	22	2	8-23	520	350	165	

Marking(EX)



				Nominal Pressure	JIS 10K
				Test Press. of Shell	2.1 MPa
				Test Press. of Seat	1.54 MPa
No.	DESCRIPTION	DATE	SIGN	Max. Working Temp.	300 °C
				Apply Medium	Water Steam Oil
Design and Manufacture Standard					
				Design and Manufacture Standard	JIS B2071, BS 1873
					JIS B2003
				Face to Face Dimension	JIS B2002
				Flange Dimension	JIS B2220

NO.	DESCRIPTION	MATERIAL	Q'TY	REMARK
18	HANDLE NUT	S35C	1	
17	HANDWHEEL	Ductile Iron	1	
16	SLEEVE	A439-D2	1	
15	NUT	A194 2H	2	
14	EYE BOLT	A193 B7	2	
13	GLAND FLANGE	A216-WCB	1	
12	GLAND	A182-F6a	1	
11	PACKING	GRAPHITE	1s	T#2205+2250 Eq.
10	BACK SEAT	A182-F6a	1	
9	BONNET	SCPH2	1	
8	GASKET	Graphite	1	Spiral Wound
7	BONNET BOLT	A193 B7		
6	BONNET NUT	A194 2H		
5	DISC NUT	A182-F6a	1	
4	STEM	A182-F6a	1	
3	DISC	A105	1	13%Cr Steel Faced
2	SEAT RING	A105	1	Stellite Faced
1	BODY	SCPH2	1	

PART NO.	PART NAME	MATERIAL	Q'TY	REMARK
CAST STEEL JIS 10K FLANGED				SCALE
MANUAL OPERATED GLOBE VALVE				
OUTSIDE SCREW STEM				
SIZE 50A-150A				
APPROVED BY	CHECKED BY	DRAWN BY	DRAWING No.	
F.Makimura	M.Toyama	H.Hosoi	HCH010360-1	
MAY.16.2009	MAY.16.2009	MAY.16.2009		
MAKIMURA MFG CO LTD HIKONE SHIGA JAPAN				