


Unit: mm

SIZE A	d	L	JIS B2220 10K FLANGED						H	W	Weight (kg)	REMARK
			D	C	g	t	f	n- ϕ h				
250	254	622	400	355	324	24	2	12-25	836	600	400	
300	303	698	445	400	368	24	3	16-25	885	650	624	

				Nominal Pressure	JIS 10K
				Test Press. of Shell	2.1 MPa
				Test Press. of Seat	1.54 MPa
No.	DESCRIPTION	DATE	SIGN	Max.Working Temp.	300 °C
				Apply Medium	Water Steam Oil
Design and Manufacture Standard					
				Design and Manufacture Standard	JIS B2071, BS 1873
				Inspection and Test Standard	JIS B2003
				Face to Face Dimension	JIS B2002
				Flange Dimension	JIS B2220

26	GREASE NIPPLE	STEEL	1	
24	LANTRUN RING	A182-F6a	1	
21	STEM GUIDE	SS400	1	
20	HANDLE NUT	A 1035	1	
19	HANDWHEEL	A216-WCB	1	Impact Type
18	SLEEVE NUT	S35C	1	
17	SLEEVE	A439-D2	1	
16	BEARING	COMMERCIAL	2	
15	NUT	A194 2H	2	
14	EYE BOLT	A193 B7	2	
13	GLAND FLANGE	A216-WCB	1	
12	GLAND	A182-F6a	1	
11	PACKING	GRAPHITE	1s	T#2205+2250Eq.
10	BACK SEAT	A182-F6a	1	
9	BONNET	SCPH2	1	
8	GASKET	Graphite	1	Spiral Wound.
7	BONNET BOLT	A193 B7		
6	BONNET NUT	A194 2H		
5	DISC NUT	A182-F6a	1	
4	STEM	A182-F6a	1	
3	DISC	A105	1	13%Cr. Steel Faced
1	BODY	SCPH2	1	Stellite Faced
PART NO.	PART NAME	MATERIAL	Q'TY	REMARK

CAST STEEL JIS 10K FLANGED				SCALE
MANUAL OPERATED GLOBE VALVE				
OUTSIDE SCREW STEM				
SIZE 250A, 300A				
APPROVED BY	CHECKED BY	DRAWN BY	DRAWING No.	
F.Makimura	M.Toyama	H.Hosoi	HCH010362-1	
MAY.16.2009	MAY.16.2009	MAY.16.2009		
 MAKIMURA MFG CO LTD HIKONE SHIGA JAPAN				