

Unit : mm

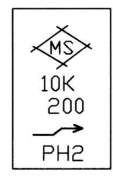
SIZE(A)	d	L	JIS B2220 10K FLANGE					H	w	Weight (kg)	REMARK	
			D	C	g	t	f					n-φh
200	203	495	330	290	262	22	2	12-23	600	450	275	

No.	DESCRIPTION	DATE	SIGN

Nominal Pressure	JIS 10K
Test Press. of Shell	2.1 MPa
Test Press. of Seat	1.54 MPa
Max. Working Temp.	300 c
Apply Medium	Water Steam Oil
Design and Manufacture Standard	
Design and Manufacture Standard	JIS B2071, BS 1873
Inspection and Test Standard	JIS B2003
Face to Face Dimension	JIS B2002
Flange Dimension	JIS B2220

21	STEM GUIDE	STEEL	1	
20	HANDLE NUT	A 1035	1	
19	HANDWHEEL	A216-WCB	1	Impact Type
18	SLEEVE NUT	S35C	1	
17	SLEEVE	A439-D2	1	
16	BEARING	COMMERCIAL	2	
15	NUT	A194 2H	2	
14	EYE BOLT	A193 B7	2	
13	GLAND FLANGE	A216-WCB	1	
12	GLAND	A182-F6a	1	
11	PACKING	GRAPHITE	1s	T#2205+2250 Eq
10	BACK SEAT	A182-F6a	1	
9	BONNET	SCPH2	1	
8	GASKET	Graphite	1	Spiral Wound
7	BONNET BOLT	A193 B7		
6	BONNET NUT	A194 2H		
5	DISC NUT	A182-F6a	1	
4	STEM	A182-F6a	1	
3	DISC	A105	1	13%Cr. Steel Faced
2	SEAT RING	A105	1	Stellite Faced
1	BODY	SCPH2	1	

Marking



PART NO.	PART NAME	MATERIAL	Q'TY	REMARK
CAST STEEL JIS 10K FLANGED MANUAL OPERATED GLOBE VALVE OUTSIDE SCREW STEM SIZE 200A				SCALE
APPROVED BY	CHECKED BY	DRAWN BY	DRAWING No.	
F.Makimura	M.Toyama	H.Hosoi	HCH010361-1	
MAY.16.2009	MAY.16.2009	MAY.16.2009		
MAKIMURA MFG CO LTD HIKONE SHIGA JAPAN				