

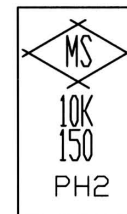
Unit: mm

SIZE(A)	d	L	JIS B 2220 10K FLANGE						H	W	Weight (kg)	REMARK
			D	C	g	t	f	n- ϕ h				
250	254	330	400	355	324	24	2	12-25	1150	400	188	
300	305	356	445	400	368	24	3	16-25	1380	450	288	

				Nominal Pressure	JIS 10K
				Test Press. of Shell	2.1 MPa
				Test Press. of Seat	1.54 MPa
No.	DESCRIPTION	DATE	SIGN	Max. Working Temp.	300 °C
				Apply Medium	Water Steam Oil
Design and Manufacture Standard					
				Design and Manufacture Standard	JIS B2071, API 600
				Inspection and Test Standard	JIS B2003
				Face to Face Dimension	JIS B2002
				Flange Dimension	JIS B2220

26	GREASE NIPPLE	Steel	1	
25	SET SCREW	A193-B7	1	
22	HANDLE NUT	CARBON S.	1	
21	HANDWHEEL	Ductile Iron	1	
20	SLEEVE NUT	CARBON S.	1	
19	SLEEVE	A439-D2	1	
18	BEARING	Commercial	2	
17	YOKE	A216-WCB	1	
16	NUT	A194 2H	2	
15	EYE BOLT	A193 B7	2	
14	GLAND FLANGE	A216-WCB	1	
13	GLAND	A182-F6a	1	
12	YOKE BOLT	A193 B7	4	
11	YOKE BOLT NUT	A194 2H	4	
10	PACKING	Graphite	1s	T#2205+2250 EQ.
9	BACK SEAT	A182-F6a	1	
8	BONNET	SCPH2	1	
7	GASKET	Graphite	1	T#1210 EQ.
6	BONNET BOLT	A193 B7		
5	BONNET NUT	A194 2H		
4	STEM	A182-F6a	1	
3	DISC	SCPH2	1	13%Cr. Steel Faced
2	SEAT RING	A105	2	Stellite Faced
1	BODY	SCPH2	1	

Marking(EX.)



PART NO.	PART NAME	MATERIAL	Q'TY	REMARK
CAST STEEL JIS 10K FLANGED END				
MANUAL OPERATED GATE VALVE				
OUTSIDE SCREW STEM				
SIZE 250A-300A				
APPROVED BY	CHECKED BY	DRAWN BY	DRAWING No.	
F.Makimura	M.Toyama	H.Hosoi	HCH010352-1	
MAY.16.2009	MAY.16.2009	MAY.16.2009		
MAKIMURA MFG CO LTD HIKONE SHIGA JAPAN				